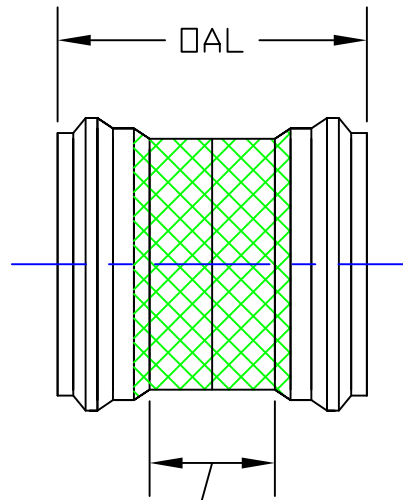


PVC IPS FITTINGS
REPAIR COUPLING GXG without stop

ISSUE DATE: 2006 10 10

SUPERCEDES: 2006 06 01



Not To Scale

 2M,1R FRP
ALL SIZES AND PRESSURE RATINGS

NOTE TO FABRICATORS: MAKE THIS
AS LONG AS POSSIBLE; THE OAL
DIMENSION IS A MINIMUM ONLY.

NOTE: ALL REPAIR COUPLINGS 20" OR
SMALLER MUST HAVE A TEST SPIGOT
PASSED COMPLETELY THROUGH IT.
REPAIR COUPLINGS 24" OR LARGER
DON'T GET A TEST SPIGOT PASSED
THROUGH BUT THE BELLS MUST BE
STRAIGHT TO EACH OTHER (MAX 1.0"
DEFLECTION WHEN MEASURED BETWEEN
GASKET GROOVES).

CODE	Size	OAL MINIMUM
055223 SDR21*	250mm (10")	326mm (12.83")
055224 SDR21*	300mm (12")	352mm (13.86")
057144 SDR26	250mm (10")	326mm (12.83")
057145 SDR26	300mm (12")	352mm (13.86")
057146 SDR26	350mm (14")	398mm (15.67")
057147 SDR26	400mm (16")	498mm (19.61")
057366 SDR26	450mm (18")	534mm (21.02")
057148 SDR26	500mm (20")	572mm (22.52")
057149 SDR26	600mm (24")	634mm (24.96")
049116 SDR41	250mm (10")	326mm (12.83")
049317 SDR41	300mm (12")	352mm (13.86")
049179 SDR41	350mm (14")	398mm (15.67")
049180 SDR41	400mm (16")	498mm (19.61")
049218 SDR41	450mm (18")	534mm (21.02")
049181 SDR41	500mm (20")	572mm (22.52")
049182 SDR41	600mm (24")	634mm (24.96")

NOTICE: FOR INTERNAL USE ONLY; DIMENSIONS MAY CHANGE WITHOUT WARNING!

* THIS FITTING MUST BE FRP REINFORCED END TO END
ALL THESE FITTINGS MUST BE SPARK TESTED